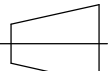




SURFACE TEXTURE

DRG. No.
849-44104

				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1	
					VALUE	50 ✓	25 ✓	12.5 ✓	6.3 ✓	3.2 ✓	1.6 ✓	0.8 ✓	0.4 ✓	0.2 ✓	0.1 ✓	0.05 ✓	0.025 ✓	
					SYMBOL	~	▽			▽▽			▽▽▽			▽▽▽▽		
					1. DIMENSIONAL TOLERANCES FOR SHEET —METAL AND WELDED STRUCTURE REF. RD-227						3. SURFACE PROTECTION UNLESS OTHER— WISE SPECIFIED. REF. RD-244							
					2. QUALITY OF WELD JOINTS REF. RD-230						4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)							
	12/9/19	IN DRG. Ø 65 HOLES 2 WAS 1 ECN.NO.84900095	D.S. S.MR.	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000					
						6	30	120	315	1000	2000	4000	8000					
REVISION	DATE	CHANGE	BY/APP.		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3					

		R101502200	END PANEL 2887x880x2 THK.STL.SHEET			IRS:M41-97 Gr.1					
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION								
PRODUCT							MEMU - 3 PHASE (TC)				
APPROVED	Shivakumar H.G.	30/7/18				MATERIAL		SCALE			
CHECKED	S Moorthy Raja	28/7/18						1:20			
DRAWN	K. Dominic Savio	28/7/18	849	849-44015		1					
TRACED			MODEL	NEXT ASSEMBLY		QTY.	REF.DRG.	ET15117			
STANDARDS			MATERIAL CODE						Wt.Kg.	SHEET	ALT.
BEML LIMITED			TITLE			END PANEL PART OUTER		1 OF 1			
 PRODUCT DESIGN BANGALORE COMPLEX						DRG.No.		849-44104		